

40mm Eyelet Setting Instructions.

Important Health & Safety Advice

In accordance with the Health and Safety at Work Act 1974, all precautions have been taken as far as is reasonably practicable to ensure that this tool is safe and without risk when used correctly.

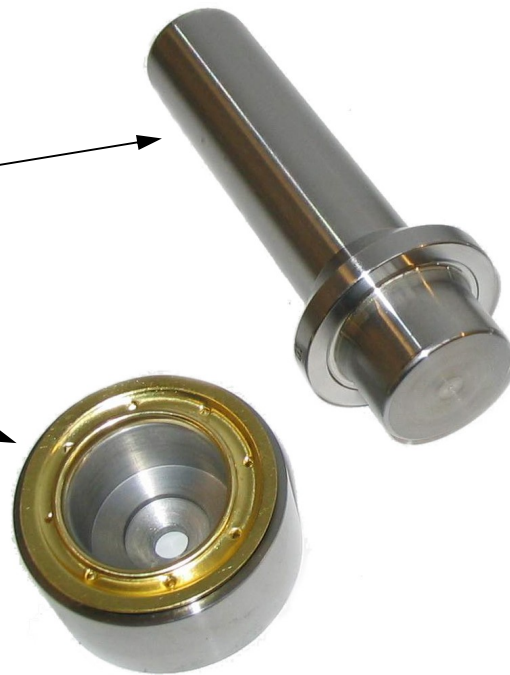
- **Gloves and safety glasses must be worn when using this tool.**
- **We recommend that you only strike the tool with a rawhide hammer (Item No. 3820R)**

Description

These tools are made up of two parts

- **The punch (A)**
- **The die (B)**

The image shown is with a test eyelet and ring on the die (please remove before use).



These tools need to be struck with a suitable heavy hammer/mallet to provide sufficient force to close the eyelet. Ideally a copper/rawhide mallet is recommended as its soft face will protect the top of the tool from "mushrooming".

Instructions

1. Mark out and cut holes in your material in the desired position this is best achieved using a hole cutter available under item number 3818R, alternatively you can use the hole in the eyelet ring as a template to mark the hole size and cut out with scissors.
2. Place the die on a sound flat surface (taking care to protect the surface), we recommend using a sturdy bench and position the tool over the bench leg so the force doesn't dissipate or use on a solid floor. Important - a lightweight table will not be suitable!
3. Take an eyelet and place it on to the die, so the face of the eyelet locates on the top of the die.
4. Place the material you are setting the eyelet in over the eyelet on the die with the face side of the material facing down.
5. Place a ring (prongs facing downward) on top of the material around the barrel of the eyelet.
6. Take the tool punch and insert the end through the eyelet hole and into the body of the die.
7. Holding the punch by the shaft strike the top with a rawhide/copper hammer (item number 3820R) until the eyelet and ring close tightly around the material and grip it firmly.

Please contact Hallis Sales Team if you require any further assistance.